

## Cascade Series Specifications

Manufactured using the highest grade veneers and hardwood solids with our 'Coriander Finish' that exceeds industry standards. We can also incorporate any high pressure laminate into the work surfaces to meet your design needs.

Work surfaces are made from 1 ¼" industrial grade wood core material with 'A' grade veneer or high pressure laminate tops and gator-backed balancing sheets. There is an option of three different user edge profiles in solid hardwood for the Cascade series.

Cabinet sides, drawer faces and modesty panels are made from ¾" industrial grade wood core material with A-1 graded veneers. Fully finished sides and backs are a standard feature of the Cascade series.

Drawers are constructed using ½" thick 7 ply maple plywood sides and a ¼" thick maple plywood bottom. Locks are standard on all pedestal drawers.

File drawer slides have a 150 lb. rating with a 1" over travel and steel ball bearings.

Box drawer slides have a 100 lb. rating and a one inch over travel extension.

Adaptive dampening soft close hinges are standard on all Premier series doors.

All components are cut, edge banded and bored using computer controlled equipment with dowel pin joinery as standard. This guarantees optimal strength and durability with the highest level of precision.

A stain / seal coat of high solids - water white varnish, including a UV Block, is applied, followed by four coats of 20% sheen varnish with hand sanding between each coat.

Modesty panels are connected using Mod-Ease Clips for easy, secure installation.

All Cascade products are available in Corianders' standard wood species and finishes. In addition to our standard finish options, we also offer custom colors.